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007021

D412-698-032
Job Sheet 186931



Part No: D412-698-032

Job Qty: 1 ea

Part Name: Cabin Door Roller RH Composite Door



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/22/18

Job Tracking No:

Due Date: 12/12/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D412-698 REV.G IPP Rev:A New Issue 08.07.03 EC verified by:LL IPP REV:B 16.07.28 IIN REV.F DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	12/12/18	12/12/18	0.00	0.00	Start Up Stores/Pkg-2		DEC 12 2018 DAS
110	Packaging	1 pcs	12/12/18	12/12/18	0.00	0.00	Packaging1-4		DAS 46 DEC 12 2018
120	QC	1 pcs	12/12/18	12/12/18	0.00	0.00	QC4		9-89 DAS 46 DEC 12 2018
125	DC	1 pcs	12/12/18	12/12/18	0.00	0.00	DC		9-89 DAS 46 DEC 12 2018
130	Packaging	1 pcs	12/12/18	12/12/18	0.00	0.00	Packaging3-2		9-89 DAS 46 DEC 12 2018
140	QC21-FG	1 Ea	12/12/18	12/12/18	0.00	0.00	QC21		9-89 DAS 46 DEC 12 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D412-698-032 CHG002

Descriptions: 130 - Identify and pack for shipping as per PPP D412-698-031 Location :FG034

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3121-144	Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	5104650
D3202-3	Cover	1 Ea (1 ea)	90-Start up Operation	5038668
D3674-041	Roller Bracket Assembly	3 pcs (3 ea)	90-Start up Operation	7143720
D3674-044	Roller Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	5036806
D3674-045	Roller Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	5136343
D3675-1	Sliding Door Bracket	9 Ea (9 ea)	90-Start up Operation	5040698

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3121-144	1	5	0
	D3202-3	1	15	0
	D3674-041	3	9	0
	D3674-044	1	3	0
	D3674-045	1	0	0
	D3675-1	9	67	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :		Step #:		QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation				Disposition			
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S137464 Part: D412-698-032 Job No: 186931 Serial No/Batch: S137464 Revision: G Inspector: Exp Date: Instructions: TC STC SH92-43 Issue 5, FAA STC SR014461				Completed By 			
				Lead hand / Supervisor Approval Verification 			
				QC / QA Coordinator Approval 			
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐					
		OTHER : ☐					